


Vertical pumps in the **R1 & R14** series

The **R** series pumps are specially designed for a wide range of chemical fluid applications.

Because of their **vertical** design with customised long shaft and base plate, the **R** series pumps can be used on all types and sizes of tanks.

Assembly with single or multiple stage open impellers allow using the **R** series pumps with **clear or suspended-solid liquid** applications.

LIMITS OF USE

- Flow rate: 100 l/h to 100 m³/h
- Total head: <105 m
- Operating temperature: - 40°C to + 350°C
- Nominal pressure: < 10 bar
- Speed: < 3600 rpm
- ATEX Certification:  II 2 G II B T3/T4

SPECIFICATIONS (can be modified according to your needs) | PRODUCT FAMILIES

Basic components

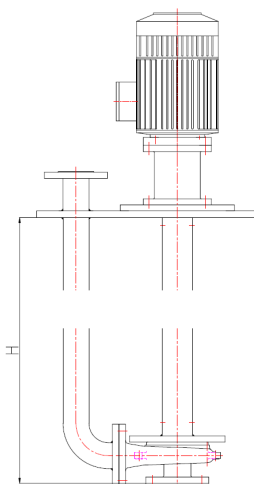
- | | |
|-------------------------|--|
| - Pump body | Nodular Cast Iron or
Stainless Steel 316L |
| - Cover/diffuser/flange | Nodular Cast Iron |
| - Impeller | Nodular Cast Iron or
Stainless Steel 316L |
| - Shaft | Stainless Steel 329LN |
| - Gasket | Aramid |

Tightness

- | | |
|---------------------|--|
| - Mechanical seal | simple or double (back to back
or tandem) |
| • Lubrication | Process fluid |
| • Friction face | SiC/C |
| • O-ring | FPM |
| - Magnetic coupling | |

Motor

- Three-phase or single-phase



- R1**
- Motor with ball-bearing lantern and intermediate bush bearing
 - Bottom bush bearing
 - Tightness using lip seals or mechanical seal
 - H < 3 m

- R14**
- Motor with ball-bearing lantern
 - Without intermediate block for loaded products
 - H < 1 m



R4SELF-PRIMINGPUMP



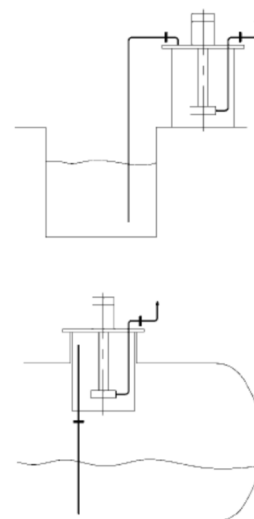
The R4 pump has a vertical centrifugal pump with an open impeller located in a chamber and easily tolerates suspended-particulate liquids.

This pump operates under the principle of negative pressure; the tightness's single function is to stop air from entering and the liquid from exiting (*no risk of liquid pollution to the outside elements*).

Traditional locations for this type of pump is on the edge of a pit or tank, or directly on a cistern. It comes in different materials:

- Stainless steel (316L, Duplex, Hastelloy...)
- Plastic (PP, PVDF...)

The R4 series pumps are self-priming and their technology allows for pumping regular or suspended solid liquids and all while ensuring complete protection of the environment.



BUSINESS ACTIVITIES AND PRINCIPAL USE

Chemical and fine chemicals industries - Pharmaceutical industry - Cosmetic industry - Paper-making industry - Nuclear industry - Integration companies - Cement works - Transferring corrosive liquids or solvents - Tank unloading...

POMPES GROSCLAUDE

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